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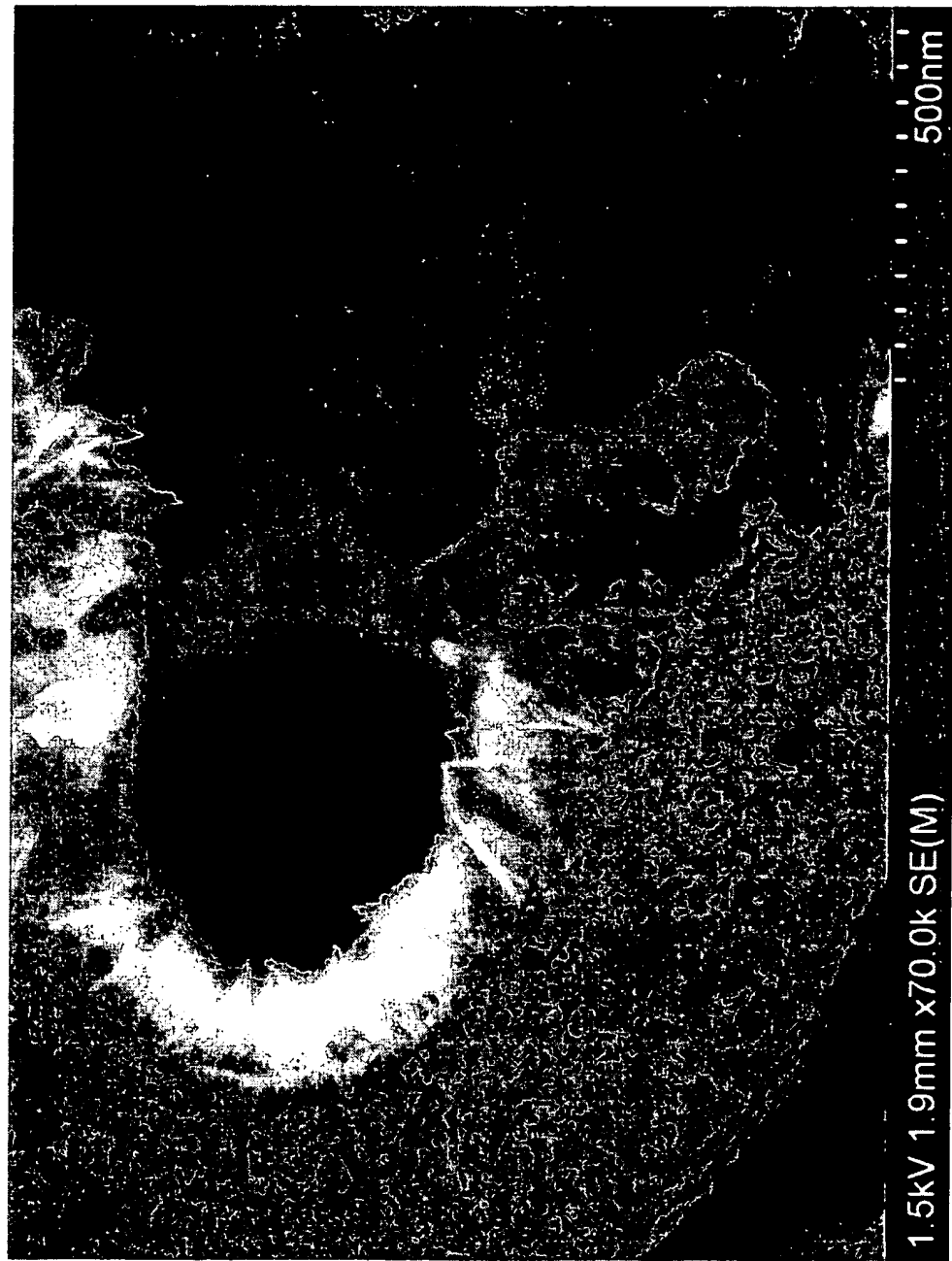


FIG. 1

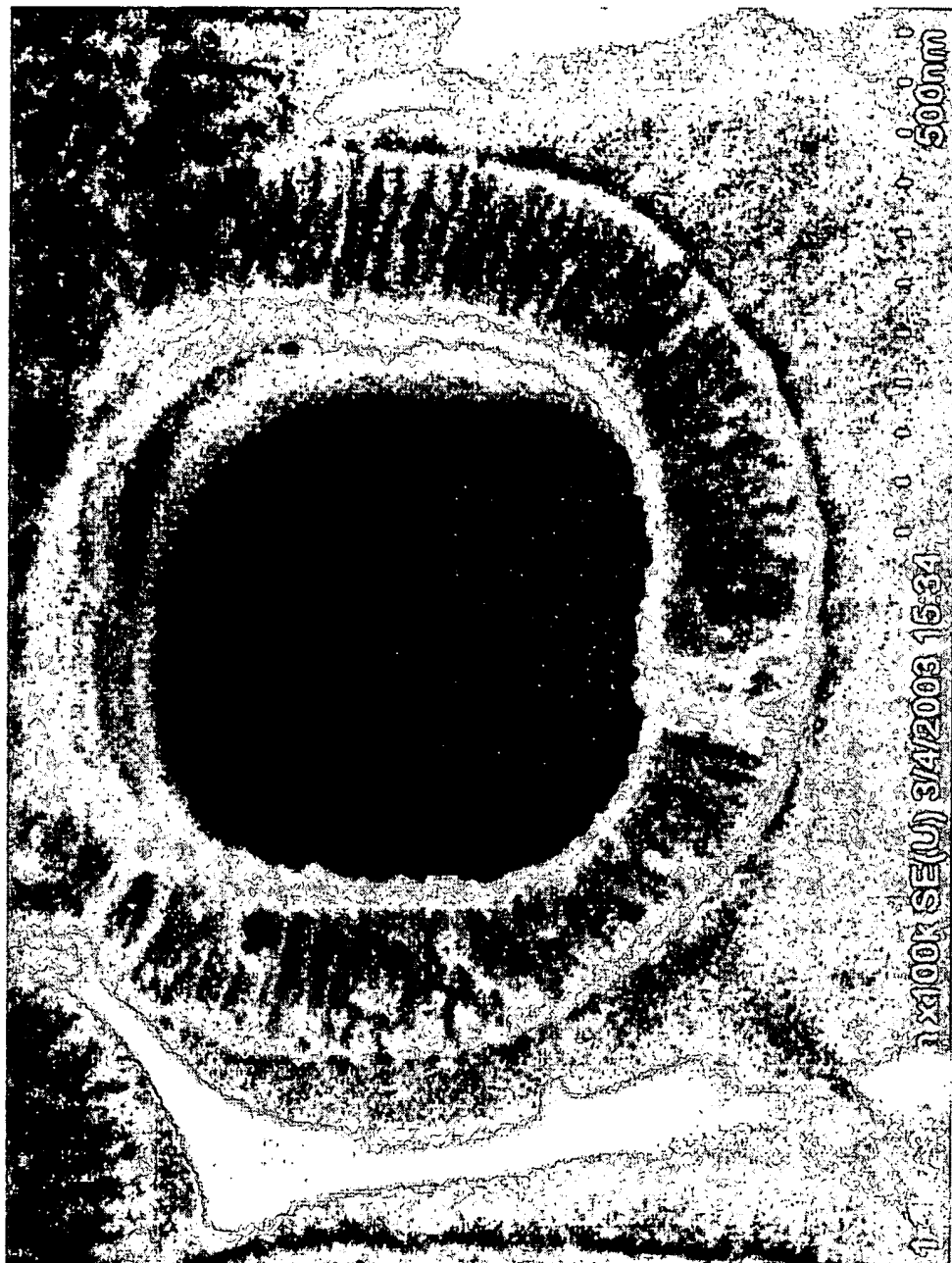


FIG. 2



FIG. 3



FIG. 4

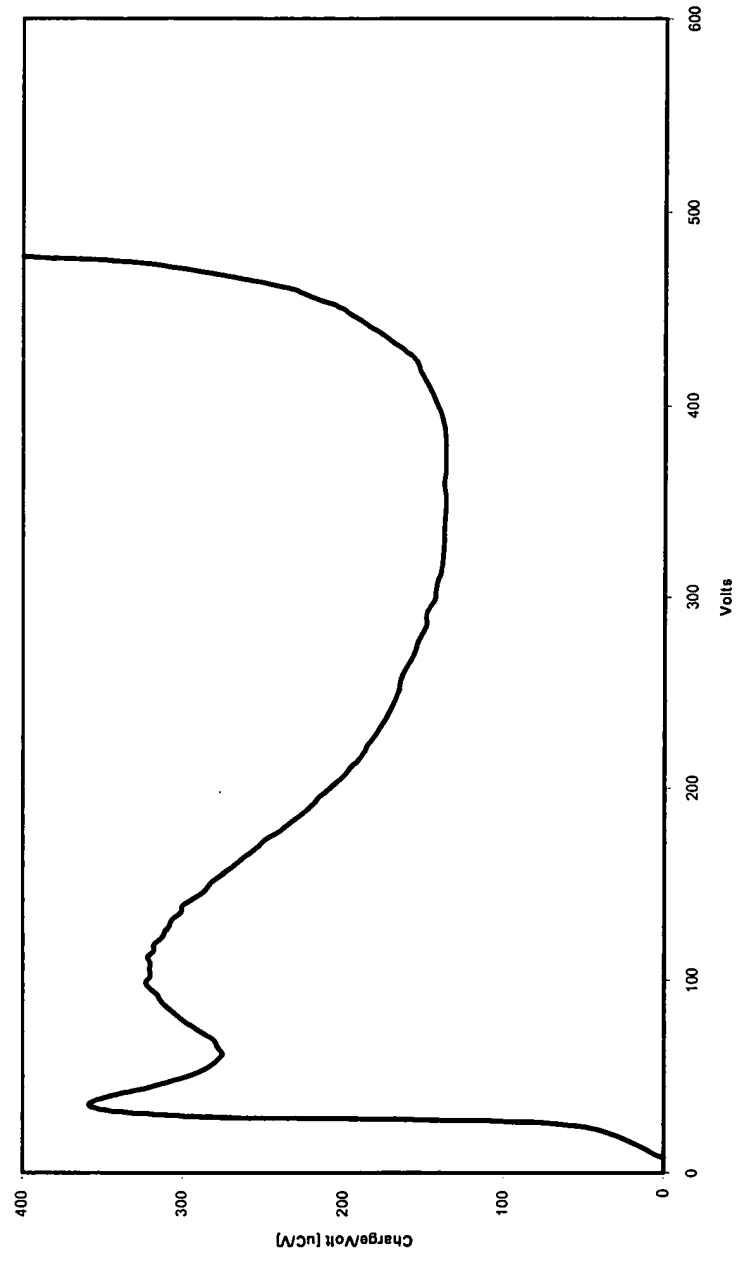


FIG. 5

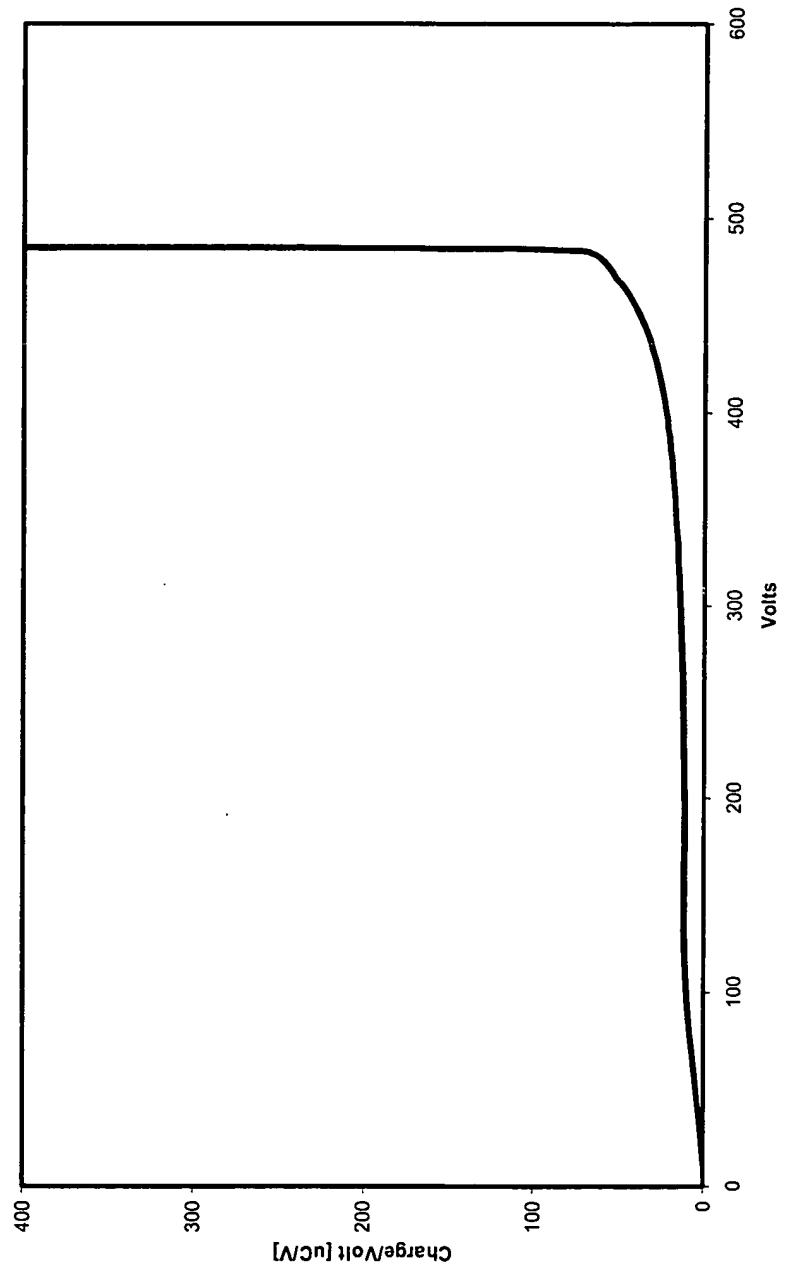


FIG. 6

Profile Foil Anodizing:

20% H_2SO_4 , 20C, 200mA/sqcm

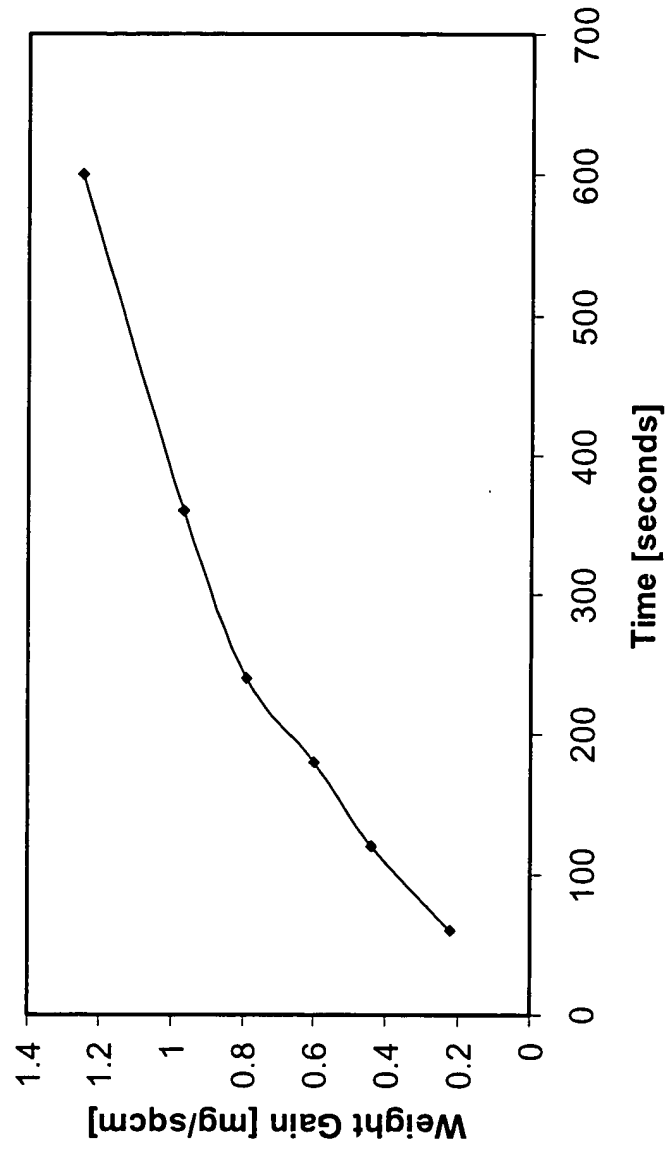


FIG. 7

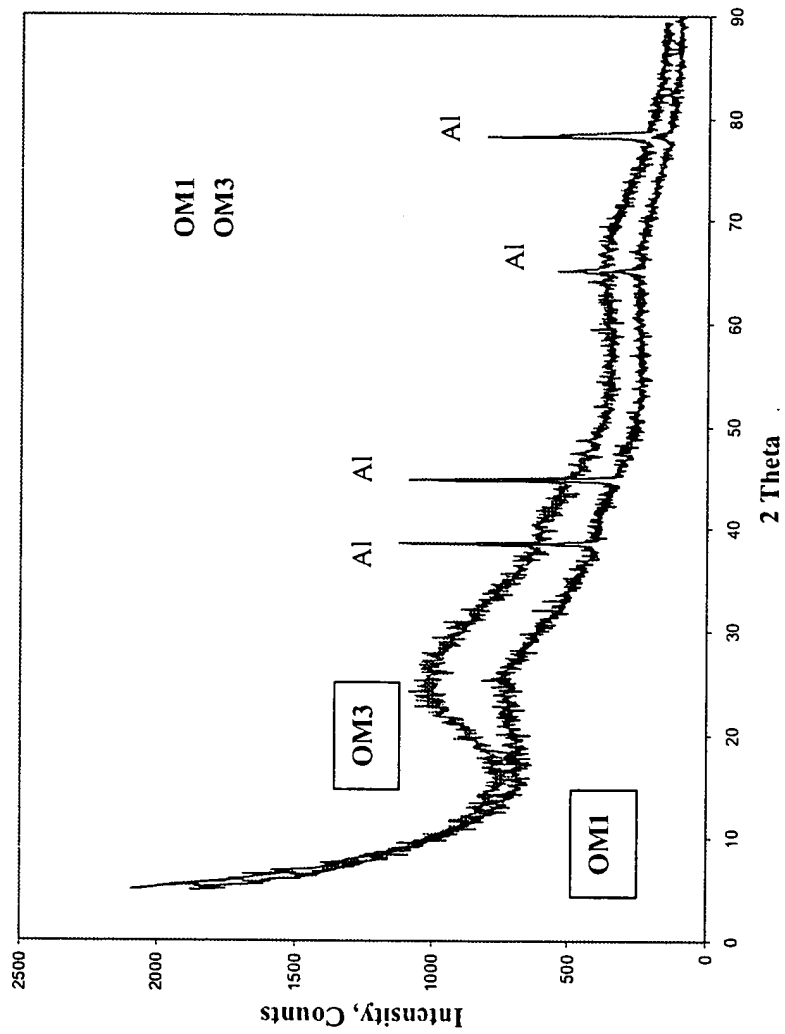


FIG. 8

Y-hat Contour Plot of (Boil tVn) Anodize seconds vs Temperature

Constants:

H2SO4 Conc. = 10

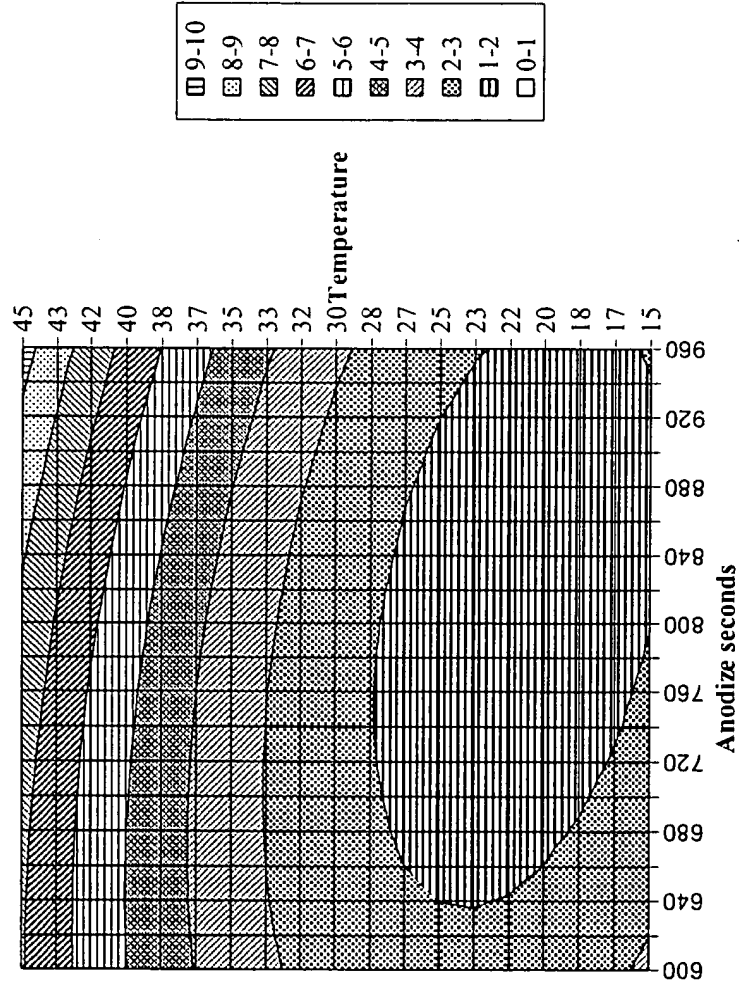


FIG. 9

Y-hat Contour Plot of (Boil tVn) H2SO4 Conc. vs Temperature Constants:
Anodize seconds = 780

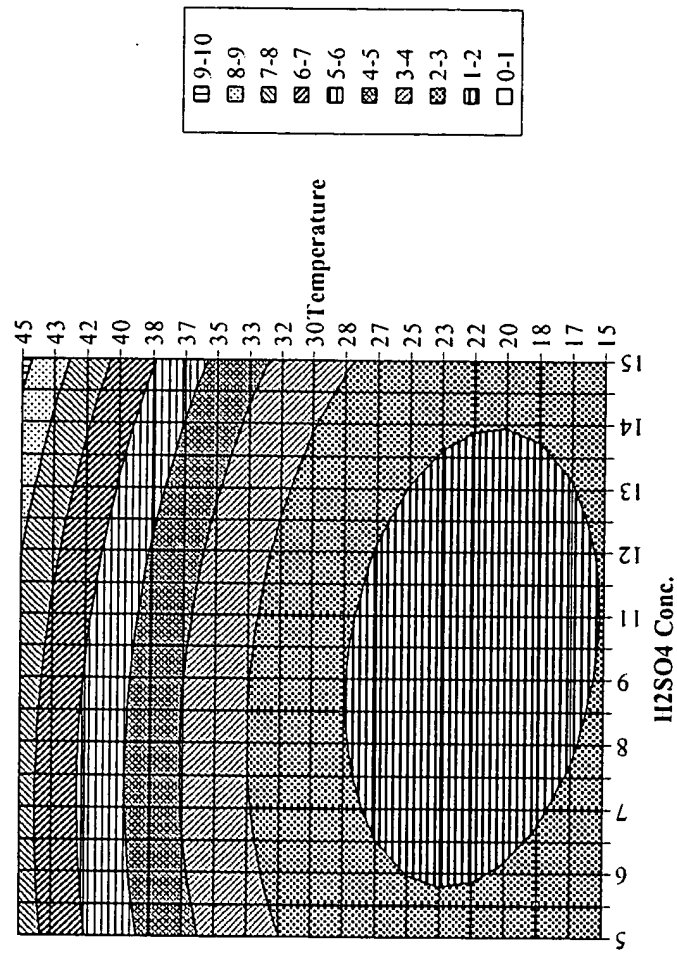


FIG. 10